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Non-aibus

D350-591-311
Job Sheet 192418-A



Part No: D350-591-311

Job Qty: 1 pcs

Part Name: Heli-Access-Step™ LH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 5/30/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev: A 04.03.22 New issue KJ/RF IPP Rev: B 07-06-09 Added D3272-1 JLM IPP C returned to CHC004 for Eurocopter, ref NCR08-082 LL verified by: EC IPP Rev: D fixe route seq in bom DD 10.04.28 verified by: EC

Ship Via:

Ch002

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
210	Handfinish - 1-2- Chemical-B4B	1 pcs		5/30/19	0.00	0.18	Handfinish - 1 - 1 - B4B		
220	Powdercoat - 1 White GI(A)-B4B	1 pcs		5/30/19	0.00	0.29	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
230	Handfinish - 3-1- WingWalk-B4B	1 pcs		5/30/19	0.00	0.18	Handfinish - 3 - 1 - B4B		
							Handfinish - 3 - 2 - B4B		
							Handfinish - 3 - 3 - B4B		
							Handfinish - 3 - 4 - B4B		
							Handfinish - 3 - 5 - B4B		
240	QC 3	1 pcs		5/30/19	0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		

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250 Packaging 1-1 - Pick Kit - B4B	1 pcs	5/30/19	0.00 0.00	QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
Packaging 1 - 31 - B4B					
Packaging 1 - 32 - B4B					
Packaging 1 - 33 - B4B					
Packaging 1 - 34 -					
				Plex 5/30/19 11:31 AM dart.leroux.jason	

260 QC 4	1 pcs	5/30/19	0.00 0.00	B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
270 Packaging 3-1 - Stock - B4B	1 pcs	5/30/19	0.00 0.00	QC 4 - 74	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

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				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
275 DC - 1 - B4B	1 pcs	5/30/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
280 QC 21 - FG	1 pcs	5/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - FG - 53	

Part Op 210 - (Chemical Conversion Coat per QSI005 4.1)

Descriptions: 220 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____ OVEN TEMPERATURE: _____

FINISH TIME: _____

230 - (Wing Walk as per dwg QSI005 4.4 Batch _____)

240 - (QC3- Inspect Part Finish)

250 - (Pick Kit)

260 - (QC4- 100% Inspect kits for completeness)

270 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD350-591-311 Location : FG109

275 - (Document Control) Photocopy bluefile and type labels as per PPP D350-591-311 CHG001

280 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
AN4-13A	Bolt	8 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	
AN5-36A	Bolt	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D2230-3	Mounting Lug	4 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D2618	Bushing	2 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D2856-400-720	Abrasion Strip 4" X 7.20"	2 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D3235-1	Mounting Lug	2 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
D3278-041	Support Assembly	1 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	
MS21042L3	Nut	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
MS21042L4	Nut	8 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	
MS21042L5	Nut	2 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	
NAS1149D0363J	Washer	4 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	
NAS1149D0463J	Washer	16 Ea (16 ea)	250-Packaging 1-1 - Pick Kit - B4B	
NAS1149D0563J	Washer	4 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	
DSI 9410-011	Amends Installation Of D350-591-311/-312 Steps	1 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
250-Packaging 1-1 - Pick Kit - B4B	AN3-35A	2	448	0
	AN4-13A	8	838	0
	AN5-36A	2	143	0
	D2230-3	4	206	0
	D2618	2	245	0
	D2856-400-720	2	38	0
	D3235-1	2	114	0
	D3278-041	1	44	0
	DSI 9410-011	1	8	0
	MS21042L3	2	2,138	0
	MS21042L4	8	2,166	0
	MS21042L5	2	731	0
	NAS1149D0363J	4	1,446	0
	NAS1149D0463J	16	3,447	0
	NAS1149D0563J	4	2,876	0